

An Investigation of the NO/H₂/O₂ (Lean De-NO_x) Reaction on a Highly Active and Selective Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ Catalyst at Low Temperatures

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1. INTRODUCTION

A 0.1 wt% Pt supported on La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid (mixed oxide containing LaFeO₃, SrFeO_{3-x}, CeO₂, and Fe₂O₃ phases) has been studied for the NO/H₂/O₂ reaction in the 100–400°C range. For a critical comparison, 0.1 wt% Pt was supported on SiO₂, CeO₂, and Fe₂O₃ and tested under the same reaction conditions. For the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst a maximum in the NO conversion (83%) has been observed at 150°C with a N₂ selectivity value of 93%, while for the Pt/SiO₂ catalyst at 120°C (82% conversion) with a N₂ selectivity value of 65% using a GHSV of 80,000 h⁻¹. Low N₂ selectivity values, less than 45%, were obtained with the Pt/CeO₂ and Pt/Fe₂O₃ catalysts in the 100–400°C range. For the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst, addition of 5% H₂O in the feed stream at 140°C resulted in a widening of the operating temperature window with appreciable NO conversion and no negative effect on the stability of the catalyst during 20 h on stream. In addition, a remarkable N₂ yield (93%) after 20 h on 0.25% NO/1% H₂/5% O₂/5% H₂O/He gas stream at 140°C has been observed. Remarkable N₂ selectivity values in the range of 80–90% have also been observed in the 100–200°C low-temperature range either in the absence or in the presence of water in the feed stream. A maximum specific integral reaction rate of 443.5 μmol N₂/s · g of Pt metal was measured at 160°C during reaction with a 0.25% NO/1% H₂/5% O₂/5% H₂O/He gas mixture. This value is higher by 90% than the corresponding one observed on the 0.1 wt% Pt/SiO₂ catalyst at 120°C and it is the highest value ever reported for the reaction at hand in the 100–200°C low-temperature range on Pt-based catalysts. A TOF value of 13.4 × 10⁻² s⁻¹ for N₂ formation was calculated at 110°C for the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst. Temperature-programmed desorption (TPD) of NO and transient titration experiments of the catalyst surface following NO/H₂/O₂ reaction have revealed important information concerning the amount and chemical composition of active and inactive (spectator) adsorbed N-containing species present under reaction conditions. © 2002 Elsevier Science (USA)

Key Words: lean de-NO_x; NO reduction; NO TPD; perovskites.

The selective catalytic reduction (SCR) of NO by NH₃ and hydrocarbons in the presence of excess oxygen has attracted great attention in the last three decades and many reports appeared in the literature as recently reviewed (1–3). Today's great concern about the increasing emissions of carbon dioxide to the atmosphere and the problems resulting from the use of NH₃ as a reducing agent (4) lead to a demand for appropriate non-carbon-containing reducing molecules for the catalytic removal of NO from combustion exhaust streams. Hydrogen is one of the gases present in the exhaust stream of automobiles and has been reported to be very effective as a reducing agent for the NO/H₂ reaction (5–16). Hydrogen could also be used to reduce NO_x emissions of stationary sources. However, only a few attempts have been reported for the reduction of NO by H₂ in oxygen-rich conditions (17–21). The strong competition between adsorbed NO_x and oxygen species for adsorbed hydrogen under the applied reaction conditions (22, 23) makes the development of suitable catalytic systems a difficult task.

Supported platinum catalysts have been found to be the most active for the NO/H₂/O₂ lean de-NO_x reaction at low temperatures ($T < 200^\circ\text{C}$) (17–21). Yokota *et al.* (20) have reported catalytic results in the NO reduction with H₂ in the presence of O₂ over the Pt–Mo–Na/SiO₂ catalyst, while Machida *et al.* (21) have studied the same reaction over Pt supported on TiO₂, ZrO₂, SiO₂, Al₂O₃, CeO₂, and mixtures of them. Kinetic results of the NO/H₂/O₂ reaction on the Pt–Mo–Co/α-Al₂O₃ catalyst have been reported by Frank *et al.* (17). The latter catalyst formulation was found to produce substantially lower amounts of N₂O (N₂ selectivity at about 75%) as compared to conventional supported Pt catalysts (e.g., Pt/Al₂O₃, SiO₂), which are known to present lower N₂ selectivity values ($S_{\text{N}_2} = 40\text{--}60\%$).

We have already reported various results of the catalytic performance of the Pt/La_{0.5}Ce_{0.5}MnO₃ catalyst (24) toward

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the NO/H₂/O₂ reaction. It was found (24) that this catalyst exhibits remarkable specific activity and N₂ selectivity values ($S_{N_2} = 80\text{--}90\%$), a wide operating temperature window, and a small positive effect on the N₂ yield when 5% H₂O was added in the feed stream in the 100–200°C range.

In the present work, another mixed oxidic/perovskitic solid material containing La, Sr, Ce, and Fe metals has been investigated as a support of Pt metal toward the NO/H₂/O₂ lean de-NO_x reaction. This catalytic system exhibits a remarkably high stability and N₂ yield (93%) in the presence of 5% H₂O in the NO/H₂/O₂ feed stream at 140°C after 20 h on stream, and the best-ever reported mean conversion of NO in the operating temperature range of 100–200°C. In the case of Pt/La_{0.5}Ce_{0.5}MnO₃ catalyst (24), a corresponding N₂ yield value lower by 15 percentage units, a mean conversion value lower by 17 percentage units, and a significantly smaller temperature window (ΔT) of operation in the 100–250°C range as compared to the present Pt/La–Sr–Ce–Fe–O catalyst were reported. These features suggest that the present La–Sr–Ce–Fe–O mixed oxidic/perovskitic support material has significantly improved the performance of supported Pt metal toward the NO/H₂/O₂ lean de-NO_x reaction compared to the La–Ce–Mn–O mixed oxidic/perovskitic support material (24).

The present work concerns catalytic and transient reactivity studies on a 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst for both the NO/H₂/O₂ and NO/H₂ reactions. Similar studies were also conducted on 0.1 wt% Pt/SiO₂, Pt/CeO₂, and Pt/Fe₂O₃ catalysts for a critical comparison and to gain insight into the role of support phase toward the present reaction. The transient studies involved (a) temperature-programmed desorption (TPD) of NO, (b) temperature-programmed surface reaction (TPSR) in He flow following NO/H₂/O₂ reaction, and (c) TPSR in H₂/He flow following the NO/H₂/O₂ reaction. The latter two kinds of transient experiments allowed for the estimation of the surface coverage of adsorbed active and inactive NO_x species and that of the total N-containing intermediate species formed under NO/H₂/O₂ reaction conditions. The surface reactivity of the various NO_x adsorbed species toward He and H₂/He treatment has also been probed.

2. EXPERIMENTAL

2.1. Catalyst Preparation

The La_{0.7}Sr_xCe_{0.3-x}FeO₃ solids were prepared using the ceramic method as previously reported (24) from calculated amounts of La(NO₃)₃ · 6H₂O (Merck), Sr(NO₃)₂ (Ferak), Fe(NO₃)₃ · 9H₂O (Merck), and CeO₂ (Aldrich). It is mentioned that the notation La_{0.7}Sr_xCe_{0.3-x}FeO₃ indicates just the nominal composition of the solids. This has nothing to do with particular crystal phases existing in each sample.

The 0.1 wt% Pt-supported catalysts (Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, Pt/SiO₂, Pt/CeO₂, and Pt/Fe₂O₃) were prepared by the wet impregnation method using the H₂Pt(IV)Cl₆ (Aldrich) precursor. The SiO₂ support (Aldrich) used was of standard grade (325 mesh), while the CeO₂ (Aldrich) and Fe₂O₃ (Aldrich) were of 99.9 and 99.98% purity, respectively. After impregnation and drying (overnight at ~120°C), the catalyst sample was calcined in air at 400°C for 2 h prior to use.

2.2. Catalyst Characterization

2.2.1. Surface area and metal dispersion measurements. The specific surface area of all support materials was checked by N₂ adsorption at 77 K (BET method) using a multipoint Fisons Sorptly 1900 System. Metal dispersions of the supported metal catalysts were determined by H₂ chemisorption at room temperature followed by TPD in He flow (24).

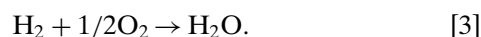
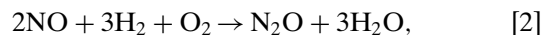
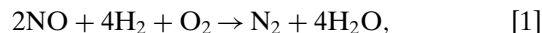
2.2.2. XRD analysis. The crystal structure of the prepared La_{0.7}Sr_xCe_{0.3-x}FeO₃ solids was checked by XRD measurements using a SIEMENS Diffract 500 system employing CuK α radiation ($\lambda = 1.5418 \text{ \AA}$).

2.2.3. Mössbauer studies. ⁵⁷Fe Mössbauer spectra were obtained for the prepared La_{0.7}Sr_xCe_{0.3-x}FeO₃ solids at 300 and 20 K, using a closed loop refrigerator system. These results have been reported and discussed in a previous work (25).

2.3. Catalytic and Transient Studies

The flow system used for conducting catalytic measurements for the NO/H₂/O₂ reaction at 1 atm total pressure was previously described (24, 26). A feed stream consisting of 0.25% NO, 1.0% H₂, 5% O₂, and He as balance gas was used in all experiments. The latter mixture was prepared from a 0.942% NO/He (Praxair, $\pm 2\%$ relative accuracy), 20% O₂/He (Praxair, $\pm 2\%$ relative accuracy), and pure H₂ (Linde–Hellas, 99.999%) gases. The amount of catalyst sample used in all catalytic experiments was 0.15 g and the total flow rate was 100 cm³ (STP)/min, resulting in a GHSV of about 80,000 h⁻¹. Details of the experiments to study the effects of H₂O in the feed stream on the NO conversion and N₂ selectivity have been described (24).

According to the GC/MS analyses performed for the present reaction system, H₂ reacts with NO and O₂ on the basis of the following competitive reaction scheme:



Some details of the GC/MS analysis are as follows. The detection of NO₂ in the reaction product and the prepared

TABLE 1

Sensitivity, Background, and Detection Limits of NO, N₂O, NO₂, and N₂ Molecular Species Used in the Mass Spectrometer for the GC/MS Analysis Described in Section 2.3

Gas	Sensitivity (amps/ppm)	Background ^a (amps)	Detection limit ^b (amps)
NO at $m/z = 30$	7.44×10^{-15}	5.2×10^{-13}	$2.2 \times 10^{-14} = 3$ ppm
N ₂ O at $m/z = 44$	$0.763 \times \text{sens}(\text{NO})$	6.3×10^{-13}	$2.8 \times 10^{-14} = 5$ ppm
NO ₂ at $m/z = 46$	$0.19 \times \text{sens}(\text{NO})$	3.7×10^{-13}	$8.0 \times 10^{-15} = 6$ ppm
N ₂ at $m/z = 28$	$1.80 \times \text{sens}(\text{NO})$	1.08×10^{-12}	$3.1 \times 10^{-14} = 2$ ppm

^a The background values were obtained under a flow of a 4% O₂/He gas mixture in the mass spectrometer. It was found that about a 5% difference in the background values obtained in He or the 4% O₂/He gas mixture exists. A 4% O₂/He gas mixture was used since it simulates the background conditions for the indicated molecular species in the ion source of the mass spectrometer for the reaction product gas stream. Important ion source conditions used: 70 eV, SEM = 850 V.

^b A ratio of two for the signal to noise is considered.

feed gas (bypass the reactor) was checked by mass spectrometer (mass number $m/z = 46$). There is no contribution to this mass number from any other molecular species that could possibly be present in the reaction system at hand. When the NO/H₂/O₂ feed gas mixture was passed bypassing the reactor, no NO₂ signal in the mass spectrometer was observed within the detection limits of the analysis. This result suggests that no gas-phase reaction between the NO and O₂ used to form NO₂ in the heated lines of the flow system and the mass spectrometer occurred. The values of the background, sensitivity, and detection level of NO₂ and those related to the other molecular species measured by the mass spectrometer are given in Table 1. Based on the mass spectrometry analysis of NO₂, the above-mentioned reaction scheme (Eqs. [1]–[3]) is proposed.

The presence of N₂O in the product gas stream was checked and quantified by two independent measurements. The first one was based on the use of gas chromatography (Poropak Q (80/100 mesh) column, TCD detector) and the second one on the use of mass spectrometry, after using the equation

$$I_{44} = y(\text{N}_2\text{O}) \times \text{sens}(\text{N}_2\text{O}), \quad [4]$$

where I_{44} is the mass spectrometer signal (Amps) corresponding to the mass number $m/z = 44$ (after background subtraction), $y(\text{N}_2\text{O})$ is the mole fraction (ppm) of N₂O gas, and $\text{sens}(\text{N}_2\text{O})$ is the sensitivity (Amps/ppm) of N₂O gas. Both GC and MS independent measurements of N₂O were found to agree within 3%.

The presence of N₂ in the product gas stream was also checked and quantified by two independent measurements. The first one was based on the use of gas chromatography (Molecular Sieve 5A (80/100 mesh) column, TCD detector) and the second one on the use of mass spectrometry, after

using the equation

$$I_{28} = y(\text{N}_2) \times \text{sens}(\text{N}_2) + y(\text{N}_2\text{O}) \times \text{sens}(\text{N}_2\text{O}) \times \text{cc}(28/44), \quad [5]$$

where I_{28} is the mass spectrometer signal corresponding to the mass number $m/z = 28$, $y(\text{N}_2)$ is the mole fraction of N₂ gas, $\text{sens}(\text{N}_2)$ is the sensitivity of N₂ gas, and $\text{cc}(28/44)$ is the cracking coefficient for the N₂O molecular species in the mass spectrometer given as the ratio of the signal intensities obtained at $m/z = 28$ and 44 for N₂O. Both GC and MS independent measurements of N₂ were found to agree within 3%.

The measurement of NO in the reaction product and feed gas (bypassing the reactor) stream was made by mass spectrometry. The mass numbers $m/z = 30$, 44, and 46 (scan mode) were used along with the equation

$$I_{30} = y(\text{NO}) \times \text{sens}(\text{NO}) + y(\text{N}_2\text{O}) \times \text{sens}(\text{N}_2\text{O}) \times \text{cc}(30/44) + y(\text{NO}_2) \times \text{sens}(\text{NO}_2) \times \text{cc}(30/46), \quad [6]$$

where I_{30} is the mass spectrometer signal corresponding to the mass number $m/z = 30$, $y(\text{NO})$ is the mole fraction of NO gas, $\text{sens}(\text{NO})$ is the sensitivity of NO gas, and $\text{cc}(30/44)$ and $\text{cc}(30/46)$ are the cracking coefficients for the N₂O and NO₂ molecular species in the mass spectrometer, respectively, contributing to the signal at $m/z = 30$. Equation [6] provides the means of calculating the mole fraction of NO after measuring the mole fractions of N₂O and NO₂ according to the procedures described above.

The accuracy of the analysis of N₂, N₂O, NO, and NO₂ according to the procedures mentioned in the previous paragraphs has also been checked by the N-atomic material balance (at steady state) given by the equation

$$F_t^{\text{in}} \cdot y^{\text{f}}(\text{NO}) = F_t^{\text{out}} \cdot [y(\text{NO}) + 2y(\text{N}_2\text{O}) + 2y(\text{N}_2) + y(\text{NO}_2)], \quad [7]$$

where F_t^{in} and F_t^{out} are the total molar rates (mol/s) of feed and product gas stream at the inlet and outlet of the reactor, respectively, and $y^{\text{f}}(\text{NO})$ is the feed mole fraction of NO. The material balance equation [7] was satisfied within 3–5% in all experiments performed. Gas sensitivities and cracking coefficients were measured based on certified gas mixtures of the molecular species of interest in He diluent gas.

Steady state reaction rates (kinetic or integral) were calculated using the relationship $\text{Rate} (\text{mol} \cdot \text{g}^{-1} \cdot \text{s}^{-1}) = F_t^{\text{out}} y_i / W$, where y_i is the molar fraction of component i (e.g., N₂) expressed in ppm $\times 10^{-6}$, and W is the weight of the catalyst (g). Reaction turnover frequencies (TOF, s⁻¹) were calculated on the basis of the exposed Pt atoms (μmol of Pt_{s/g_{cat}}).

The selectivity, α , for the reduction of NO by H₂ to N₂, e.g., the ratio of the consumption rate of H₂ for reaction [1]

TABLE 2

Description of Sequential Step Changes of Gas Flow during Temperature-Programmed Desorption (TPD) and Surface Reaction (TPSR) Experiments

Experiment	Sequence of step changes of gas flow over the catalyst sample
A	0.5% NO/He (room temperature, 20 min) → He (5 min, room temperature) → <u>TPD in He</u>
B	0.25% NO/1.0% H ₂ /5% O ₂ (140°C, 30 min) → cool quickly to room temperature in reaction mixture → He (5 min, 30°C) → <u>TPSR in He</u>
C	0.25% NO/1.0% H ₂ /5% O ₂ (140°C, 30 min) → cool quickly to room temperature in reaction mixture → He (5 min, 30°C) → <u>TPSR in 10% H₂/He</u>

to the total consumption rate of H₂ (reactions [1]–[3]), is calculated on the basis of the equation

$$\alpha(\%) = \frac{0.5y_{\text{NO}}^f X_{\text{NO}}}{y_{\text{H}_2}^f X_{\text{H}_2}} \times S_{\text{N}_2} \times 100. \quad [8]$$

In Eq. [8] y_{NO}^f and $y_{\text{H}_2}^f$ are the feed molar fractions of NO and H₂, respectively, X_{NO} and X_{H_2} are the NO and H₂ conversions, respectively, and S_{N_2} is the selectivity of the reaction to N₂ gas product. The value of 0.5 is the stoichiometric ratio of NO to H₂ appeared in reaction [1].

Temperature-programmed desorption (TPD) and surface reaction (TPSR) experiments were conducted in a specially designed flow system that has been recently described (26). For transient experiments, the amount of catalyst sample used was 0.15–0.2 g. The total flow rate was kept constant at 30 cm³ (STP)/min. Chemical analysis of the gas effluent stream of reactor during transients was done with an *online* quadrupole mass spectrometer previously described (24, 26). The gaseous responses obtained by mass spectrometry were calibrated against standard mixtures. The mass numbers (m/z) 15, 28, 30, 32, 44, and 46 were used for NH₃, N₂, NO, O₂, N₂O, and NO₂, respectively.

Table 2 describes the necessary sequence of steps performed for each kind of transient experiment presented in this work. The underlined step is that during which measurements by *online* mass spectrometry were recorded.

3. RESULTS

3.1. Catalyst Characterization

3.1.1. BET surface area measurements. The specific surface areas (BET, m²/g) of the La_{0.7}Sr_xCe_{0.3-x}FeO₃ solids were evaluated on the basis of results obtained from the measured nitrogen isotherms at 77 K. The BET areas were found to be in the 3–4 m²/g range. In the case of SiO₂, CeO₂, and Fe₂O₃ the BET areas were found to be 140, 45, and 7.6 m²/g, respectively. Before any measurements were

taken, the sample was outgassed at 250°C under vacuum ($P \approx 1.3 \times 10^{-3}$ mbar) overnight.

3.1.2. X-ray diffraction studies. The crystal phases present in the La_{0.7}Sr_xCe_{0.3-x}FeO₃ solids were determined by XRD with reference to ASTM standards and are shown in Table 3. The main crystal phases detected are the LaFeO₃ and SrFeO_{3-x} of perovskite structure and the oxidic phases of CeO₂ and Fe₂O₃.

3.1.3. Metal dispersion. The dispersion of platinum for each of the 0.1 wt% Pt/SiO₂ and 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalysts was found to be about 90% ($4.5 \pm 0.1 \mu\text{mol Pt}_s/\text{g}_{\text{cat}}$) on the basis of H₂ chemisorption followed by TPD (24). In the case of Pt/CeO₂ and Pt/Fe₂O₃ catalysts, dispersion values of 84 and 75%, respectively, were estimated. It is noted that no H₂ spillover effect was found under the H₂ chemisorption conditions applied (24).

3.2. Catalyst Performance and Stability with Time on Stream

3.2.1. La_{0.7}Sr_xCe_{0.3-x}FeO₃ solids. Four solids of the La_{0.7}Sr_xCe_{0.3-x}FeO₃ series (Table 3) were tested for the NO/H₂/O₂ lean de-NO_x reaction in the 200–500°C range. With a 0.25% NO/1% H₂/5% O₂/He feed gas composition at 30,000 h⁻¹ GHSV, the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid had shown the best catalytic performance in terms of NO conversion and N₂ selectivity. NO conversions in the 20–38% range and N₂ selectivity values in the 89–98% range between 350 and 500°C had been observed. The La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid was chosen to be used as a support for the preparation of the 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst on the basis of these results.

3.2.2. Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and Pt/SiO₂ catalysts. Figures 1 and 2 present results of the catalytic behavior of the 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid as a function of reaction temperature for the NO/H₂/O₂ reaction. The temperature of 400°C was the highest investigated in order to avoid sintering of the Pt metal. In the 100–220°C low-temperature range, the catalyst presents high catalytic activity ($X_{\text{NO}} > 20\%$), with a maximum conversion of 83%

TABLE 3

Prepared La_{0.7}Ce_xSr_{0.3-x}FeO₃ Solids and Crystal Phases Detected by XRD

Solid composition	Crystal phases
La _{0.7} Ce _{0.3} FeO ₃	LaFeO ₃ /Fe ₂ O ₃ /CeO ₂ /La(OH) ₃ ^a
La _{0.7} Sr _{0.3} FeO ₃	LaFeO ₃ /SrFeO _{3-x} /SrFeLaO ₄ ^a /La(OH) ₃ ^a /SrFe ₁₂ O ₁₉ ^a
La _{0.7} Sr _{0.1} Ce _{0.2} FeO ₃	LaFeO ₃ /Fe ₂ O ₃ /CeO ₂ /SrFeO _{3-x} /La(OH) ₃ ^a /SrFe ₁₂ O ₁₉ ^a
La _{0.7} Sr _{0.2} Ce _{0.1} FeO ₃	LaFeO ₃ /SrFeO _{3-x} /Fe ₂ O ₃ /CeO ₂ /La(OH) ₃ ^a

^a Traces.

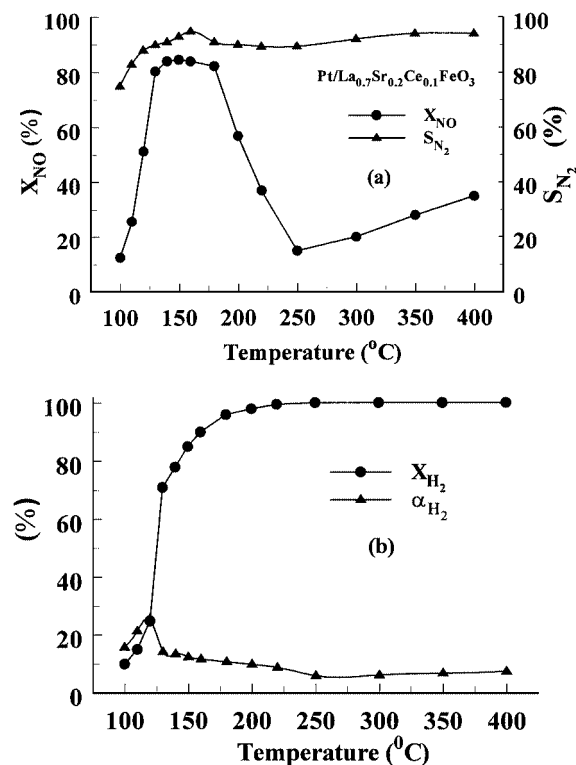


FIG. 1. Temperature profiles of (a) the NO conversion (X_{NO} (●)) and N₂ selectivity (S_{N_2} (▲)) and (b) the H₂ conversion (X_{H_2} (●)) and H₂ reaction selectivity (α_{H_2} (▲)) of the NO/H₂/O₂ lean de-NO_x reaction on the 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst. Reaction conditions: H₂ = 1.0%, NO = 0.25%, O₂ = 5%, W = 0.15 g, GHSV = 80,000 h⁻¹.

at 150 °C (Fig. 1a). Between 250 and 300 °C the activity of the catalyst is small, while in the 300–400 °C high-temperature range the NO conversion is between 20 and 38%. The latter behavior is mostly due to the activity of the support itself.

Based on the results shown in Fig. 1a, the Pt/La–Sr–Ce–Fe–O catalyst is highly selective toward N₂ formation, with selectivity values in the 77–93% range. The N₂ selectivity increases from 77 to 90% in the 100–150 °C range, while it practically remains unchanged at temperatures higher than 150 °C (S_{N_2} = 90–93%). As shown in Fig. 1b, the H₂ conversion increases significantly with reaction temperature in the 100–200 °C range, where a value of about 98% (practically a complete conversion) is obtained at 300 °C. This temperature profile of H₂ conversion is totally different than that of the NO conversion seen in Fig. 1a. As the temperature of the reaction increases, the percentage of H₂ used for the desired reaction [1] decreases due to the H₂ combustion reaction [3]. It is shown later that the rate of H₂ combustion is about 15 times higher than the rate of NO/H₂/O₂ reaction, and this explains the temperature profile of the H₂ reaction selectivity parameter, α_{H_2} (%), shown in Fig. 1b.

Figure 2 presents comparative results concerning the integral rates per gram of catalyst of N₂ (Fig. 2a) and N₂O

(Fig. 2b) formation for the 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and 0.1 wt% Pt/SiO₂ catalysts in the 100–400 °C range. At temperatures higher than 250 °C the 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst exhibits significant rates of N₂ formation with respect to the 0.1 wt% Pt/SiO₂ catalyst; there is practically no activity of Pt/SiO₂ in the 250–400 °C range. For the former catalyst, an increasing reaction rate is observed in the 250–400 °C range. At 400 °C a rate similar to that obtained at 120 °C was estimated. In contrast, the Pt/SiO₂ catalyst presents significantly higher rates of N₂O production compared to Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ in the 100–150 °C range (Fig. 2b). In particular, the rate of N₂O formation on the Pt/SiO₂ is found to be four times higher than that obtained on the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst at 150 °C. It is apparent, therefore, that the use of La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid instead of SiO₂ as support of Pt metal significantly improved the N₂ selectivity of Pt in the 100–200 °C low-temperature range.

It was of interest to study the rate of NO decomposition in the 200–400 °C range, in which the H₂ conversion is very high (Fig. 1b). After using a 0.25% NO/He gas mixture over the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst, it was found that the rate of NO decomposition toward N₂ formation

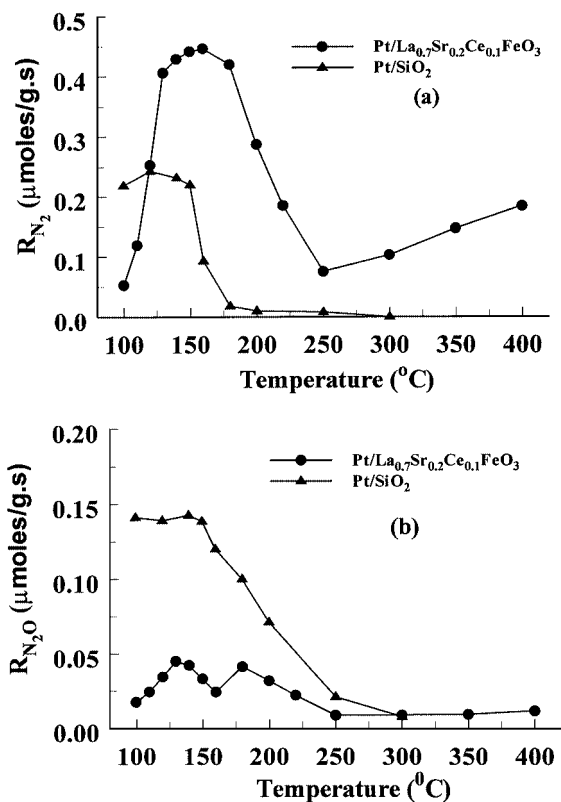


FIG. 2. Temperature profiles of (a) the N₂ and (b) the N₂O integral production rates for the NO/H₂/O₂ lean de-NO_x reaction on the 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (●) and 0.1 wt% Pt/SiO₂ (▲) catalysts. Reaction conditions: H₂ = 1.0%, NO = 0.25%, O₂ = 5%, W = 0.15 g, GHSV = 80,000 h⁻¹.

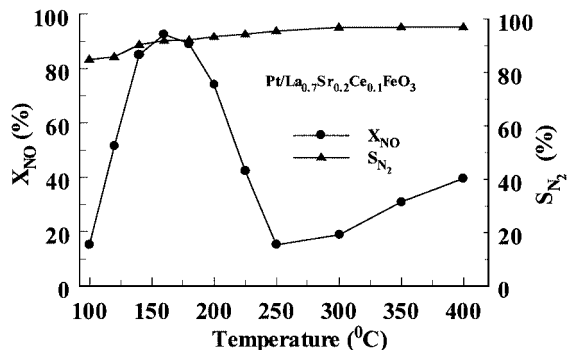


FIG. 3. Effect of 5% H₂O in the feed stream on NO conversion (●) and N₂ selectivity (▲) as a function of reaction temperature on the 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst. Reaction conditions: NO = 0.25%, H₂ = 1.0%, O₂ = 5%, H₂O = 5%, W = 0.15 g, GHSV = 80,000 h⁻¹.

in the 200–350°C range was less than 5% of the rate of N₂ formation from the NO/H₂/O₂ reaction mixture.

The catalytic performance of the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid was also studied in the presence of 5 mol% H₂O in the feed stream containing 0.25 mol% NO, 1.0 mol% H₂, 5 mol% O₂, and He as balance gas, and results are presented in Fig. 3. Based on the results presented in Figs. 1 and 3, the presence of water in the reaction stream affected significantly the activity of the catalyst in the 100–200°C range but only slightly at $T > 250^\circ\text{C}$. The N₂ selectivity is rather slightly affected (less than 5%) by the presence of water in the feed in the 100–400°C range. A N₂ selectivity value of about 95% is obtained in the 300–400°C range.

Integral rates per gram of catalyst of N₂ and N₂O formation for the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and Pt/SiO₂ catalysts in the 100–400°C range in the case where H₂O is present in the feed stream are given in Fig. 4. The Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst exhibits significantly higher rates of N₂ formation than the Pt/SiO₂ catalyst above 140°C, where at $T > 250^\circ\text{C}$ the activity of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ increases with reaction temperature. No activity is observed in the case of Pt/SiO₂ catalyst at $T > 220^\circ\text{C}$, a result similar to that observed in the absence of water in the feed stream (Fig. 2). The Pt/SiO₂ presents much higher rates of N₂O formation than the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst in the 100–150°C range. It should be pointed out that there is a positive effect of water on Pt/SiO₂ in reducing significantly the rate of N₂O formation in the 100–250°C range (compare Figs. 2b and 4b).

Figure 5 presents results on the stability with time on stream of the catalytic performance in terms of N₂ product yield (Y_{N_2} , %) of the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and Pt/SiO₂ solids at 140°C. It is observed that for both catalysts the N₂ yield changes only by 10 percentage units during the first 5 h of reaction. In the case of Pt/SiO₂, the N₂ yield decreases with a low rate for the next 15 h on stream, while in the case of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ it increases by 30 percentage units. For the latter catalyst, there is an increase in the ini-

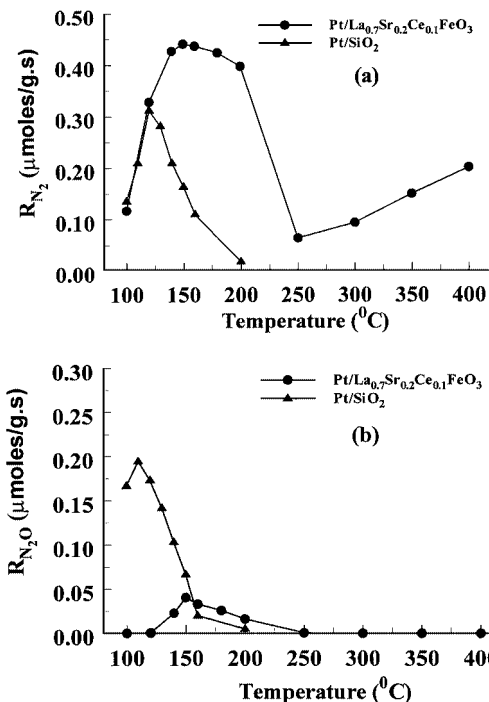


FIG. 4. Effect of 5% H₂O in the feed stream on (a) integral reaction rate of N₂ and (b) N₂O formation on the 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (●) and 0.1 wt% Pt/SiO₂ (▲) catalysts. Reaction conditions: H₂ = 1.0%, NO = 0.25%, O₂ = 5%, H₂O = 5%, W = 0.15 g, GHSV = 80,000 h⁻¹.

tial N₂ product yield by about 15 percentage units after 20 h on stream. It is also important to note that the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst exhibits a remarkable N₂ yield value of 93% after 20 h on stream, a value higher by 40 percentage units than that obtained with the Pt/SiO₂ catalyst (Fig. 5).

3.2.3. Pt/CeO₂ and Pt/Fe₂O₃ catalysts. In an effort to elucidate the remarkable catalytic performance of the 0.1 wt% Pt/La–Sr–Ce–Fe–O solid composition previously presented, catalytic experiments similar to those presented

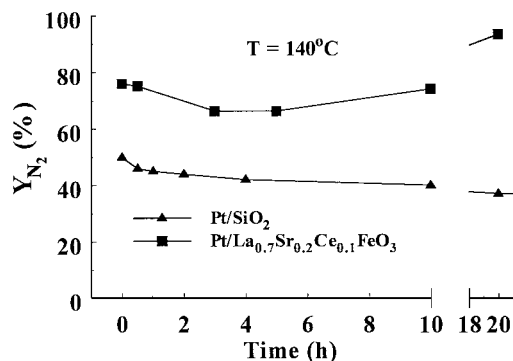


FIG. 5. Stability test on the 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (■) and 0.1 wt% Pt/SiO₂ (▲) catalysts. Reaction conditions: H₂ = 1.0%, NO = 0.25%, O₂ = 5%, H₂O = 5.0%, $T = 140^\circ\text{C}$, W = 0.15 g, GHSV = 80,000 h⁻¹.

in Fig. 1a were conducted on the 0.1 wt% Pt/CeO₂ and 0.1 wt% Pt/Fe₂O₃ catalysts. The choice of study of the oxidic phases of CeO₂ and Fe₂O₃ as supports of Pt metal was due to the fact that these metal oxide phases were present in the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ support composition (Table 3). The preparation of pure LaFeO₃ and SrFeO_{3-x} crystal phases by the same ceramic method followed here was not possible. In particular, it seems very difficult to prepare a pure SrFeO_{3-x} crystal phase with the same *x* value as that found in the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid composition. For these reasons, the catalytic performance of supported Pt on each of these two phases is not presented.

Based on the results shown in Fig. 6, the following are noted. Both catalyst formulations exhibit N₂ selectivity values lower than 45% in the 100–250°C low-temperature range of interest, while selectivity values in the 75–90% range are obtained in the case of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid (Fig. 1a). On the other hand, the Pt/CeO₂ system presents remarkably high activity values for the conversion of NO in the 100–250°C range, similar to the ones obtained with the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid (compare Figs. 1a and 6a). However, in terms of activity toward N₂ formation, the Pt/CeO₂ system presents a value of 200 μmol/g of Pt · s compared to the value of 390 μmol/g of Pt · s obtained with Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ at 150°C. In the case of Pt/Fe₂O₃

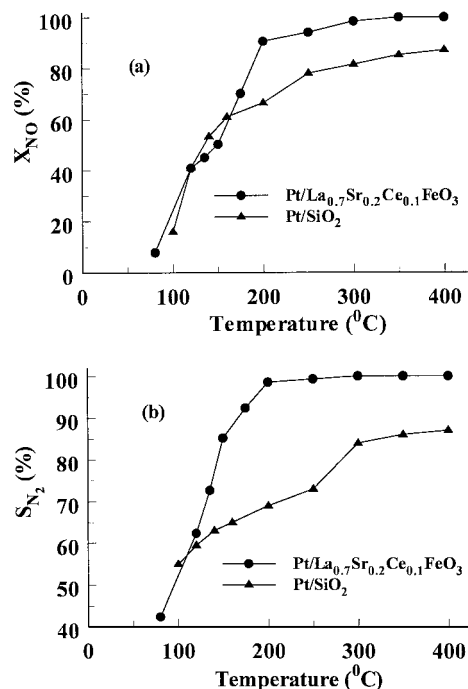


FIG. 7. Temperature profiles of (a) the NO conversion and (b) the N₂ selectivity for the NO/H₂ reaction on the 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (●) and 0.1 wt% Pt/SiO₂ (▲) catalysts. Reaction conditions: H₂ = 1.0%, NO = 0.25%, W = 0.15 g, GHSV = 80,000 h⁻¹.

system, much lower X_{NO} values and specific N₂ reaction rates are obtained (13.0 μmol/g of Pt · s at 150°C).

3.3. Catalyst Performance for the NO/H₂ Reaction

Of interest was the study of the catalytic performance of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and Pt/SiO₂ solids toward the NO/H₂ reaction (in the absence of oxygen in the feed composition). Figure 7 presents results of the NO conversion (Fig. 7a) and N₂ selectivity (Fig. 7b) obtained in the 100–400°C range. For both catalysts the NO conversion increases significantly in the 100–200°C range and a smaller increase is observed in the 250–400°C range (Fig. 7a). Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ is found to exhibit significantly higher NO conversion values than Pt/SiO₂ in the 160–400°C range. A similar behavior is also obtained for the N₂ selectivity of the NO/H₂ reaction (Fig. 7b). It is also noted that the temperature profile of X_{NO} for the NO/H₂ reaction in the 100–400°C range is completely different than that obtained for the NO/H₂/O₂ reaction (Fig. 1a). At 100°C, a TOF_{N₂} value of 1.38 × 10⁻² s⁻¹ is calculated for the Pt/SiO₂, while a value of 2.02 × 10⁻² s⁻¹ is calculated for the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst.

3.4. Kinetic Rates and Activation Energies of the NO/H₂/O₂, NO/O₂, and H₂/O₂ Reactions

In order to elucidate the catalytic activity behavior of the present supported Pt catalysts (Figs. 1, 2, and 6) kinetic

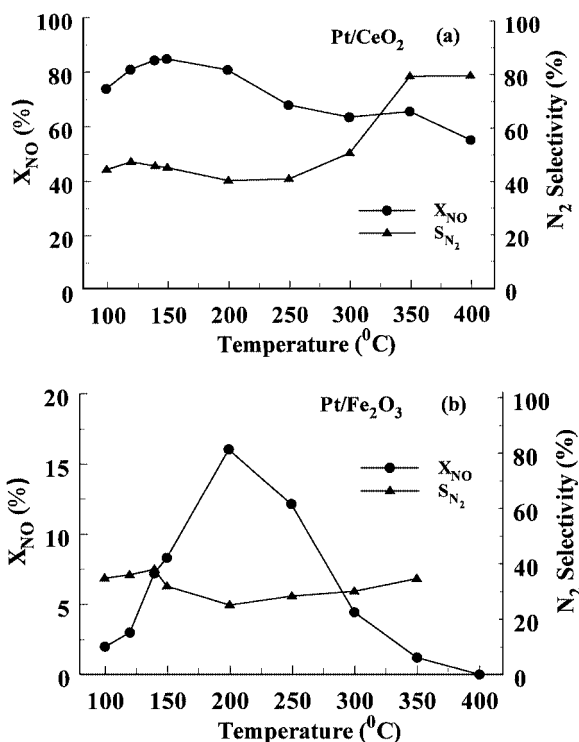


FIG. 6. Temperature profiles of the NO conversion (X_{NO}) (●) and N₂ selectivity (S_{N₂}) (▲) of the NO/H₂/O₂ lean de-NO_x reaction on (a) 0.1 wt% Pt/CeO₂ and (b) 0.1 wt% Pt/Fe₂O₃ catalysts. Reaction conditions: H₂ = 1.0%, NO = 0.25%, O₂ = 5%, W = 0.15 g, GHSV = 80,000 h⁻¹.

TABLE 4

Intrinsic Reaction Rates of NO/H₂/O₂, NO/O₂, and H₂/O₂ Reactions on Supported Pt Catalysts at *T* = 140°C

Catalyst	Reaction	Rate (μmol/g·s)	TOF (s ⁻¹)
0.1 wt% Pt/SiO ₂	0.25% NO/1.0% H ₂ /5.0% O ₂	1.41 ^a	0.327
0.1 wt% Pt/La _{0.7} Sr _{0.2} Ce _{0.1} FeO ₃	0.25% NO/1.0% H ₂ /5.0% O ₂	3.36 ^a	0.747
0.1 wt% Pt/SiO ₂	0.25% NO/5.0% O ₂	0.009 ^a	0.0021
0.1 wt% Pt/La _{0.7} Sr _{0.2} Ce _{0.1} FeO ₃	0.25% NO/5.0% O ₂	0.045 ^a	0.010
0.1 wt% Pt/SiO ₂	1.0% H ₂ /5.0% O ₂	71.3 ^b	16.6
0.1 wt% Pt/La _{0.7} Sr _{0.2} Ce _{0.1} FeO ₃	1.0% H ₂ /5.0% O ₂	50.8 ^b	11.3

^a Micromoles of NO consumed per gram of catalyst per second.^b Micromoles of H₂ consumed per gram of catalyst per second.

studies were conducted. In particular, intrinsic rates of the NO/H₂/O₂, NO/O₂, and H₂/O₂ reactions at 140°C and the apparent activation energy of the NO/H₂/O₂ reaction for both catalyst formulations were estimated. The rate results obtained are given in Table 4 in terms of micromoles per gram of catalyst per second and TOF (per second) along with the feed composition used for each reaction. In the case of NO/O₂ reaction, only NO₂ was observed, with a rate value two orders of magnitude smaller than that observed for the desired NO/H₂/O₂ reaction. On the other hand, in the case of H₂ combustion the observed rate was 50 times higher than that of the NO/H₂/O₂ reaction in the case of Pt/SiO₂ and 15 times higher in the case of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst. It is noted that no hydrogen combustion activity was observed for the supports alone at the same reaction conditions.

Figure 8 shows Arrhenius plots of Ln(TOF_{N₂}) vs 1/*T* for the estimation of the apparent activation energy of the NO/H₂/O₂ reaction. Measurements were taken in the 70–120°C range with a feed consisting of 0.25% NO/1% H₂/5% O₂/He. Apparent activation energy values of 20.9 and 25.8 kcal/mol were calculated for the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and Pt/SiO₂ catalysts, respectively.

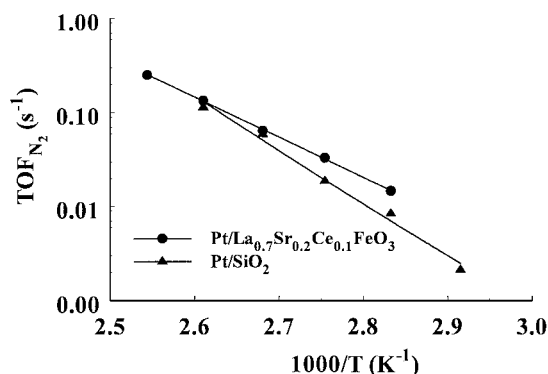


FIG. 8. Arrhenius plots of the rate (TOF, s⁻¹) of N₂ formation of the NO/H₂/O₂ lean de-NO_x reaction on the 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (●) and 0.1 wt% Pt/SiO₂ (▲) catalysts. Feed composition: H₂ = 1.0%, NO = 0.25%, O₂ = 5%, He as balance gas.

3.5. Surface Reactivity Studies by Transient Methods

3.5.1. NO TPDs. Figure 9 shows the temperature-programmed desorption (TPD) response curves of NO,

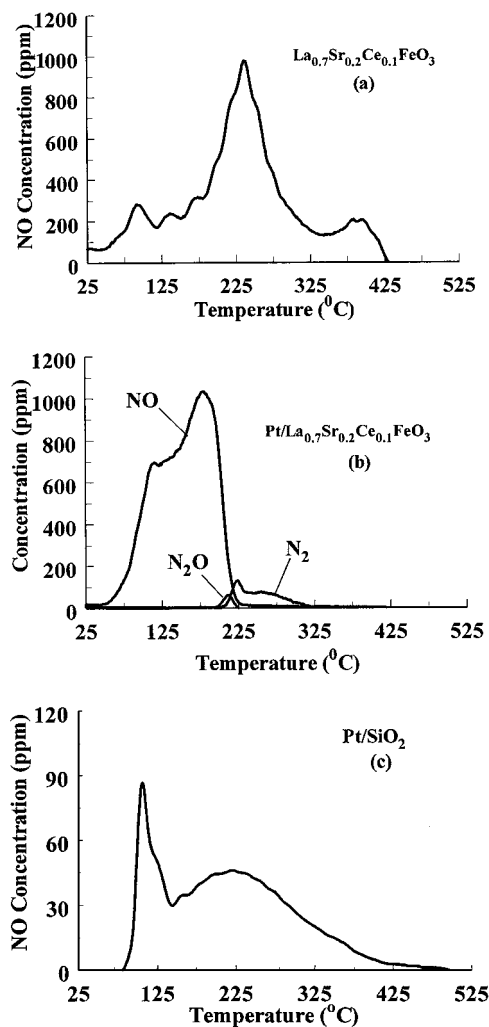


FIG. 9. Temperature-programmed desorption (TPD) profiles of NO, N₂, and N₂O in He flow according to Experiment A (Table 2) on (a) La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (*W* = 0.2 g), (b) 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (*W* = 0.15 g), and (c) 0.1 wt% Pt/SiO₂ (*W* = 0.15 g) catalysts. β = 30°C/min; Q_{He} = 30 cm³/min.

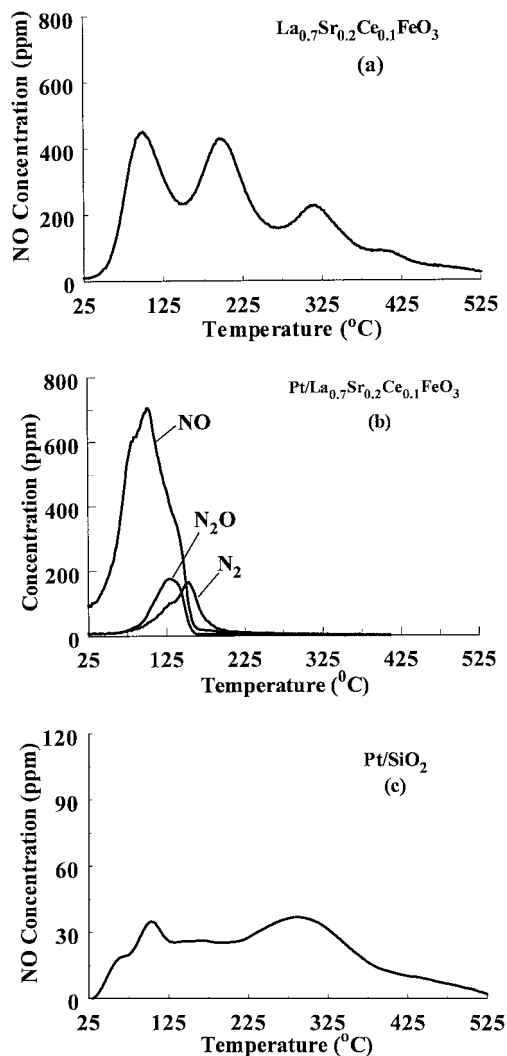


FIG. 10. Transient response curves of NO, N₂, and N₂O obtained during TPSR in He flow following reaction in NO/H₂/O₂ on the (a) La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, (b) 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, and (c) 0.1 wt% Pt/SiO₂ catalysts according to the sequence of steps described in Experiment B (Table 2). $Q_{\text{He}} = 30 \text{ cm}^3/\text{min}$; $\beta = 30^\circ\text{C}/\text{min}$.

N₂O, and N₂ for all the studied solids (Experiment A, Table 2). Before NO chemisorption took place, La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and SiO₂ solids were pretreated with 20% O₂/He (30 cm³/min) at 650°C for 2 h, while the supported Pt catalyst samples were pretreated at 400°C for 2 h followed by H₂ treatment at 300°C for 2 h.

In the case of La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (Fig. 9a), one distinct NO desorption peak is obtained ($T_M = 230^\circ\text{C}$) with smaller desorption peaks (not well resolved) at the rising part of it. A small NO desorption peak is also obtained at higher temperatures ($T_M = 390^\circ\text{C}$). In the case of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (Fig. 9b), the transient response curves of NO, N₂O, and N₂ are observed. A broad NO peak is observed in the 25–225°C range with a shoulder at the rising part of it, while a small broad N₂ peak is obtained in the

200–325°C range. A very small N₂O peak is centered at 195°C.

In the case of SiO₂, neither NO nor any other N-containing species was observed to desorb from its surface. In the case of Pt/SiO₂ (Fig. 9c), a sharp NO peak is centered at about 110°C, while a second broad peak is centered at 225°C. It is found that Pt/SiO₂ adsorbs about eight times less NO than the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst (see Table 5, Experiment A). In addition, all adsorbed NO desorbs practically at $T < 200^\circ\text{C}$ in the case of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, while only 40% of NO does in the case of Pt/SiO₂.

3.5.2. TPSR in He flow following NO/H₂/O₂ reaction. Figures 10a–10c present the transient response curves of NO, N₂O, and N₂ obtained over La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, and Pt/SiO₂ catalysts, respectively, according to Experiment B described in Table 2. In the case of La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid, three NO desorption peaks are clearly observed. The first two peaks are of the same peak maximum intensity and are centered at 100 and 200°C, respectively. The third smaller peak appears at 315°C with a tail out to 550°C. In the case of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (Fig. 10b) three peaks are observed, corresponding to NO, N₂O, and N₂. The NO peak is centered at 90°C, while the sharper N₂O peak is centered at 120°C. The N₂ peak appears at 155°C with a shoulder at the rising part of it. As is seen, all peaks appear at temperatures lower than 200°C, as opposed to the case of La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, where only NO desorbs. Part of the latter species desorbs at much higher temperatures compared to the case of supported Pt catalyst.

In the case of Pt/SiO₂ (Fig. 10c) a small NO peak is centered at about 110°C with a shoulder at the rising part of it, while a second broad peak is centered at 270°C with a tail out to 550°C. Table 5 (Experiment B) reports the amounts of NO, N₂O, and N₂ measured by the He TPSR experiments

TABLE 5

Amount of Species Desorbed ($\mu\text{mol}/\text{g}_{\text{cat}}$) during Various Kinds of Temperature-Programmed Desorption (TPD) and Surface Reaction (TPSR) Experiments in Different Gas Atmospheres as a Function of Catalyst Composition

Catalyst sample	Expt (Table 2)	NO	N ₂ O	N ₂	Total N-containing species
0.1% Pt/La _{0.7} Sr _{0.2} Ce _{0.1} FeO ₃	A	11.3	0.1	1.3	14.1 ($\theta = 3.1$)
	B	7.3	1.8	1.9	14.7 ($\theta = 3.25$)
	C	9.6		2.6	14.8 ($\theta = 3.3$)
0.1% Pt/SiO ₂	A	1.7			1.72 ($\theta = 0.38$)
	B	2.2			2.2 ($\theta = 0.48$)
	C	1.1		0.6	2.3 ($\theta = 0.5$)
La _{0.7} Sr _{0.2} Ce _{0.1} FeO ₃	A	12.2			12.2
	B	10.2			10.2

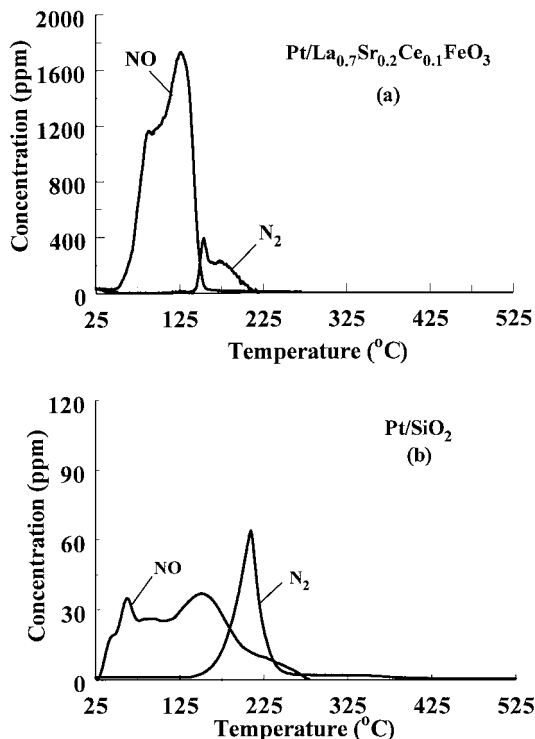


FIG. 11. Transient response curves of NO and N₂ gaseous species obtained during TPSR in 10% H₂/He flow following reaction in NO/H₂/O₂ on the (a) 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and (b) 0.1 wt% Pt/SiO₂ catalysts according to the sequence of steps described in Experiment C (Table 2). $Q = 30 \text{ cm}^3/\text{min}$; $\beta = 30^\circ\text{C}/\text{min}$.

presented in Figs. 10a–10c. Also, the total amount of N-containing species and the individual surface coverage (θ) of each species (evaluated on the basis of Pt dispersion) are given in Table 5, last column.

3.5.3. TPSR in H₂/He flow following NO/H₂/O₂ reaction. Figures 11 and 12 describe the TPSR response curves of NO, N₂, and N₂O obtained in H₂/He flow ac-

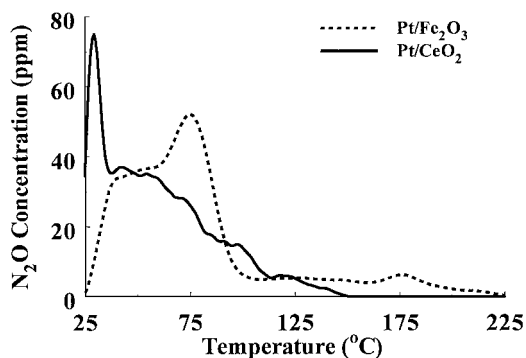


FIG. 12. Transient response curves of N₂O obtained during TPSR in 10% H₂/He flow following reaction in NO/H₂/O₂ on the 0.1 wt% Pt/CeO₂ and 0.1 wt% Pt/Fe₂O₃ catalysts according to the sequence of steps described in Experiment C (Table 2). $Q = 30 \text{ cm}^3/\text{min}$; $\beta = 30^\circ\text{C}/\text{min}$.

ording to Experiment C described in Table 2 on the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and Pt/SiO₂ catalysts (Fig. 11) and on the Pt/CeO₂ and Pt/Fe₂O₃ catalysts (Fig. 12). In the case of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (Fig. 11a), response curves corresponding to NO and N₂ are obtained. A desorption peak of NO centered at 125°C with a shoulder at the rising part of it is observed. A smaller N₂ peak centered at 155°C with a shoulder at the falling part of it is also observed. In the case of Pt/SiO₂ (Fig. 11b), a desorption peak of NO is obtained at 70°C and a broader one at 150°C. In addition, a sharp N₂ peak is observed at 215°C. By comparing the TPSR results of Figs. 10 and 11 two main differences must be pointed out. First, the TPSR response curves obtained in H₂/He flow are located at much lower temperatures than the corresponding ones in He flow. Second, the amounts of N₂ obtained on both catalysts in the case of TPSR are larger in H₂/He than He flow. The amounts of desorbed species are reported in Table 5 (Experiment C). In the case of Pt/CeO₂ and Pt/Fe₂O₃ catalysts (Fig. 12), only small amounts of N₂O are obtained, 0.65 and 0.7 μmol/g, respectively, in the 25–225°C range.

4. DISCUSSION

In a previous publication (24) we reported results on the catalytic performance of a 0.1 wt% Pt/La–Ce–Mn–O system toward the NO/H₂/O₂ reaction. The latter catalyst composition was found to exhibit a very high maximum specific integral reaction rate of N₂ formation at 140°C, with a value similar to the one obtained with the present 0.1 wt% Pt/La–Sr–Ce–Fe–O system at 160°C (see Table 6). However, the overall catalytic performance of the latter catalyst composition developed and presented here possesses significant advantages over that exhibited by the Pt/La–Ce–Mn–O solid composition. The main advantage with practical applications could be said to be the very high N₂ product yield measured at 140°C after a 20-h reaction on stream and in the presence of 5% H₂O in the feed. A value of 93% is obtained compared to the value of 78% obtained with the Pt/La–Ce–Mn–O catalytic system (Fig. 5 in Ref. (24)). This difference must be considered a significant improvement in catalyst development for an environmental catalytic reaction of such practical importance. Another advantage of the present Pt/La–Sr–Ce–Fe–O system compared to the Pt/La–Ce–Mn–O one (24) is the large improvement made in the operating temperature window (ΔT) in the 100–250°C low-temperature range. Defining ΔT as the temperature range within which the integral rate of N₂ formation appears to be greater than 1/2 of the maximum rate observed, values of about 110 and 60°C for the Pt/La–Sr–Ce–Fe–O and Pt/La–Ce–Mn–O catalysts, respectively, are obtained. In addition, for the same 100–250°C range the mean integral conversion of NO appears to be 72.6 and 55.7% for Pt/La–Sr–Ce–Fe–O and Pt/La–Ce–Mn–O, respectively. It is also

TABLE 6

Catalytic Activity of Various Supported Pt Catalysts for the NO/H₂/O₂ Reaction in the Low-Temperature Range of 90–200°C

Catalyst	Reaction conditions					R_{N_2} ($\mu\text{mol/s} \cdot \text{g}_m$)	ΔT_1 (°C) ^a	ΔT_2 (°C) ^b	X_{NO} (%)	S_{N_2} (%)	TOF _{N₂} × 10 ² (s ⁻¹) ^c	Ref.
	NO (%)	H ₂ (%)	O ₂ (%)	GHSV (h ⁻¹)	T_{max} (°C)							
1% Pt/SiO ₂	0.05	0.2	6	240,000	90	7.6	25	60	75	30	1.63 ^g	18
1% Pt/Al ₂ O ₃	0.05	0.2	6	240,000	140	10.1	40	90	50	60	0.87 ^h	18
1% Pt/TiO ₂	0.1	0.3	5.0 ^d	40,000	100	2.2	50	100	50	21	0.17 ^g	19
1% Pt/Al ₂ O ₃	0.1	0.3	5.0 ^d	40,000	100	1.4	65	120	62.2	11	0.22 ^g	19
1% Pt–Mo–Co/Al ₂ O ₃	0.3	0.8	8.0	6,500	150	12.1	30	70	55	50	0.31 ^h	17
0.1% Pt/Al ₂ O ₃	0.25	1.0	5.0 ^e	80,000	125	285.8	45	100	66	60	26.5 ^g /8.2 ⁱ	24
0.1% Pt/La _{0.5} Ce _{0.5} MnO ₃	0.25	1.0	5.0 ^e	80,000	140	396.9	60	300 ^f	88	79	49.0 ^g /9.7 ⁱ	24
0.1% Pt/SiO ₂	0.25	1.0	5.0 ^e	80,000	120	240.1	60	80	80	65	11.3 ⁱ	This work
0.1% Pt/CeO ₂	0.25	1.0	5.0	80,000	150	200.0	300	300	83	42		This work
0.1% Pt/La _{0.7} Sr _{0.2} Ce _{0.1} FeO ₃	0.25	1.0	5.0 ^e	80,000	160	443.5	100	300	90	92	13.4 ⁱ	This work

^a ΔT_1 , Temperature range where $X_{NO} > X_{NO_{max}}/2$.^b ΔT_2 , Temperature range where $X_{NO} > X_{NO_{max}}/10$.^c Using the reported NO/H₂/O₂ feed stream and for $X_{NO} < 15\%$.^d 10% H₂O is also present in the feed stream.^e 5% H₂O is also present in the feed stream.^f Except at $T = 250^\circ\text{C}$.^g Evaluated at 140°C.^h Evaluated at 130°C.ⁱ Evaluated at 110°C.

important to note that the Pt/La–Sr–Ce–Fe–O solid results in a significant increase in N₂ selectivity and yield for the NO/H₂/O₂ reaction when 5% H₂O is added in the feed. This result was not observed on the Pt/La–Ce–Mn–O solid previously investigated in this laboratory (24). The transient experiments presented in Figs. 9–12, which are similar to the ones performed on Pt/La–Ce–Mn–O catalyst, and the catalytic results obtained with Pt/CeO₂ and Pt/Fe₂O₃ solids (Fig. 6) aim to shed some light on our understanding about the intrinsic reasons that make the catalytic behavior observed on Pt/La–Sr–Ce–Fe–O much better than that of Pt/La–Ce–Mn–O. The significance of these results is discussed below.

4.1. Intrinsic Reasons of the Catalytic Performance of Pt/La–Sr–Ce–Fe–O Solid

For the present catalytic reaction, Table 6 reports maximum integral rates of N₂ production per gram of Pt metal (R_{N_2}) and also turnover frequencies, TOF(s⁻¹), for the best catalyst formulations reported. The comparison between the Pt/La–Sr–Ce–Fe–O and Pt/SiO₂ catalysts presently investigated is rather straightforward. The maximum specific integral rate of N₂ formation for the NO/H₂/O₂/H₂O reaction when Pt is supported on La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ is about 85% higher than when supported on SiO₂ solid. In addition, a N₂ selectivity value of 92% obtained on Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, to our knowledge, is the highest value ever reported for the reaction at hand in the 100–200°C low-temperature range. According to the results in Table 6 and what has been discussed in the previous paragraph, the present Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst appears

to be superior in all respects of its performance to all other supported Pt catalysts listed.

The fact that the present Pt/La–Sr–Ce–Fe–O, Pt/SiO₂, and Pt/CeO₂ catalysts exhibit similar dispersions (84–92%), a purely support effect must be invoked to explain the differences in their catalytic performance. It is suggested that the main reasons that Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst exhibits remarkable N₂ selectivity and activity values compared to Pt/SiO₂, Pt/CeO₂, and Pt/Al₂O₃ (24) catalysts is the ability of La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ support to

(a) regulate the hydrogen coverage on Pt toward an increase in reaction rate and N₂ selectivity;

(b) facilitate the storage of adsorbed NO_x species (e.g., NO₂⁻ and NO₃⁻), the latter being formed by various routes of oxidation of NO, where the reduction of NO_x by H₂ to form N₂ gas on Pt might be considered to proceed at higher rates than the reduction of molecular NO;

(c) promote the formation of adsorbed NO species on oxygen vacant sites, the reduction of which proceeds at a higher rate than that of chemisorbed NO on Pt metal; and

(d) promote an electron transfer between the Pt metal and the support in a direction that favors the formation of N₂ over N₂O.

The above-mentioned ideas are elaborated in what follows.

A recent kinetic study of the NO/H₂/O₂ reaction on Pt–Mo–Co/ α -Al₂O₃ catalyst (17) revealed that for O₂ feed concentrations below 2 mol% both the rate of NO conversion and the N₂ selectivity increase significantly with increasing O₂ feed concentration. The authors have suggested that the oxygen-promoting effect is attributed to the lowering

of the surface coverage of adsorbed hydrogen by reaction with oxygen to form H₂O, permitting therefore the pairing of two adjacent adsorbed N atoms to form N₂ gas. In the present work, the following results probe for the significance of θ_{H} to control catalyst activity and N₂ selectivity for the reaction at hand. First, higher N₂ selectivity values are obtained in the 100–160°C range in the presence rather than the absence of O₂ in the feed stream (see Figs. 1a and 7b). Second, the rate of combustion of H₂ to form water was found to be about 40% lower on Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ compared to Pt/SiO₂ (Table 4), where the latter catalyst exhibits lower N₂ selectivity values than the former one. Third, while Pt/CeO₂ presents a N₂ selectivity value of 45% at 150°C (NO/H₂/O₂ reaction conditions), in the presence of 10% H₂/He gas mixture (during the H₂ TPSR; Fig. 12) the NO_x species formed under NO/H₂/O₂ reaction conditions were reduced exclusively to N₂O gas.

Based on the above-mentioned ideas, it is reasonable to suggest that θ_{H} must be viewed as an important kinetic parameter of which the adjustment is important for N₂ selectivity maximization. One of the processes that would influence θ_{H} is that of the reaction of adsorbed hydrogen atoms on Pt with reactive oxygen species at the interface between the Pt particles and support. The La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid consists of the oxidic phases of CeO₂ and Fe₂O₃, and also the LaFeO₃ and SrFeO_{3-x} perovskite-type phases, where Pt was highly dispersed within their pore structure. The CeO₂, the LaFeO₃, and particularly the SrFeO_{3-x} phases (27) contain inherently a significant concentration of oxygen vacancies according to O₂ chemisorption experiments performed on the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid (36.5 μ atoms O/g_{cat}). This value is about eight times larger than the amount of exposed Pt atoms in the present Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst. The low N₂ selectivity values observed on Pt/CeO₂ and Pt/Fe₂O₃ catalysts (Fig. 6) may suggest that these oxidic phases cannot be responsible for the high N₂ selectivity values obtained by the Pt/La–Sr–Ce–Fe–O system, which the former catalysts belong to. It appears that the LaFeO₃ and SrFeO_{3-x} support phase compositions are responsible for the high N₂ selectivities obtained with the Pt/La–Sr–Ce–Fe–O system. It could be argued that the SrFeO_{3-x} phase, with a much higher concentration of ordered oxygen vacancies in its crystal structure per gram of solid compared to that of LaFeO₃ (27), provides atomic oxygen with appropriate mobility that could regulate θ_{H} in such a direction as to obtain optimum activity and N₂ selectivity.

It has been recently suggested (21) that on the 1 wt% Pt/TiO₂–ZrO₂ catalyst various kinds of nitrate species are responsible for determining the N₂ selectivity value of the NO/H₂/O₂ reaction. The reactivity of these species toward H₂ depends on their formation route. On the reduced Pt surface, nitrates should be formed from NO and O₂ chemisorbed onto Pt, while on the oxidized Pt surface nitrates may be formed from gaseous NO and oxygen chemisorbed onto Pt. The authors concluded that H₂/O₂

combustion is suppressed at low temperatures ($T < 150^\circ\text{C}$) due to the fact that most of the Pt surface is covered by nitrate species. A recent work (28) concludes that Pt serves to oxidize not only NO to NO₂ but also NO₂ to NO₃⁻ on the Pt surface.

The NO TPDs shown in Figs. 9 and 10 strongly support the view of the existence of various kinds of NO_x species formed either on NO chemisorption at room temperature or after NO/H₂/O₂ reaction at 140°C. These adsorbed species are considered to be of the molecular type on Pt, and of nitrate and nitrite structure on the support and Pt metal (28–32). Important information revealed from the NO TPDs of Figs. 9 and 10 is that quantities of NO stored on Pt/La–Sr–Ce–Fe–O are about seven times larger than that stored on Pt/SiO₂ catalyst. In addition, significant amounts of NO_x species are stored on the La–Sr–Ce–Fe–O support itself (see Table 5). The kinetics of decomposition of these stored NO_x species in He flow or of their reduction in hydrogen flow toward N₂ or N₂O formation as a function of temperature strongly depends on the catalyst composition (Figs. 11 and 12).

The fact that the amount (micromoles per gram) of N₂ produced during the H₂ TPSR experiment is much higher on Pt/La–Sr–Ce–Fe–O than on Pt/SiO₂ (Table 5), Pt/CeO₂ (Fig. 12), and Pt/Fe₂O₃ catalysts (Fig. 12) could explain the higher N₂ specific activities observed on the Pt/La–Sr–Ce–Fe–O catalyst compared with those on the other ones. In addition, for the same H₂ TPSR experiment the Pt/La–Sr–Ce–Fe–O exhibits six times higher amounts per gram of solid of NO_x reduced to N₂ than does the Pt/La–Ce–Mn–O catalyst (24). This important result provides a good explanation for the higher N₂ yield exhibited by the former compared with the latter catalyst. It is noted that both La–Sr–Ce–Fe–O and La–Ce–Mn–O carriers have practically the same BET area.

Anionic vacant sites (F-type defects) mostly present in SrFeO_{3-x}, LaFeO₃, and CeO₂, but not SiO₂, phases are offered for O₂ chemisorption (16, 27, 33, 34). The presence of F-type defects in the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ support, particularly in the SrFeO_{3-x} phase, as previously discussed, and the fact that NO can be adsorbed onto these sites (35) make possible the likelihood of the formation of adsorbed NO_x species at the metal–support interface. In this chemisorbed state the N atom is bonded to the Pt metal and one oxygen atom is placed in the oxygen vacancy adjacent to a metal cation. This possibility is not offered in the case of Pt/SiO₂ and Pt/Al₂O₃. The strength of the N–O bond might be weaker than the corresponding one in the case of Pt–N=O adsorbed species. *In situ* FTIR studies may provide the means to probe in a direct manner the presence of the above-mentioned adsorbed NO_x structures. This kind of investigation will be attempted and results will soon be reported. The fact that Pt/CeO₂ presents a remarkable activity toward NO conversion but low N₂ selectivity compared to that of the Pt/La–Sr–Ce–Fe–O system may suggest

that the NO_x species associated with oxygen vacant sites, even though they may possess lower N–O bond strengths, are not selectively reduced to N_2 gas, the latter because of the less favored chemical conditions encountered on the Pt/CeO₂ surface compared to the Pt/La–Sr–Ce–Fe–O one. Therefore, it is suggested that the LaFeO₃ and particularly the SrFeO_{3–x} crystal phase present in the Pt/La–Sr–Ce–Fe–O system promote the storage of higher amounts than the Pt/SiO₂ catalyst of more reactive NO_x species toward their reduction by hydrogen to form N_2 gas. It is important to note here that the low value of the steady state rate of NO₂ formation during NO/O₂ reaction (Table 4) does not imply the absence of a large reservoir of adsorbed NO_x ($x = 2, 3$) on the metal and/or support.

It has been reported (36, 37) that LaFeO₃ and La_{1–x}Sr_xFeO_{3–δ} perovskite-type oxides are considered p-type semiconductors. To our knowledge, no information is available on the values of work function of these materials. Depending on their Fermi level, a higher or lower Fermi energy value than that exhibited by Pt (~5.7 eV) would result in an electron transfer from the Pt metal to the LaFeO₃ and La_{1–x}Sr_xFeO_{3–δ} support phases or vice versa, according to the metal–semiconductor contact theory (38–40). The result then would be the electron depletion or enrichment of the Pt d-band. This important electronic effect would affect the bonding interaction of significant active intermediate species that eventually lead to N_2 and N_2O , thus controlling the reaction rate and N_2 selectivity. However, the issue as to which reaction elementary steps have been favorably influenced by such an electron transfer is the most difficult one to address. Given the high dispersion of the Pt clusters in the present catalytic system, and the semiconductor-type nature of some of the support phases, it is suggested that Pt–support electronic interactions cannot be excluded to justify the remarkable performance of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ compared to that of Pt/SiO₂ and Pt/Al₂O₃ (24) catalysts (see Table 6).

The present La_{1–x–y}Sr_xCe_yFeO₃ series of solids were also investigated for the reduction of NO by CO in the 200–500°C range (25). It was found that the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solid had the highest TOF_{NO} value at 300°C, while the solid composition with increasing concentration in SrFeO_{3–x} and CeO₂ phases resulted in an increasing catalytic activity. In explaining this behavior, it was pointed out (25) that the SrFeO_{3–x} phase contains the iron in two oxidation states, +3 and +5, according to Mössbauer results. If such a crystal Sr(Fe³⁺, Fe⁵⁺)O_{3–x} has surface sites for adsorption and catalysis and is in contact with CeO₂ crystals via another part of its surface, a solid electromotive cell with redox cycles can be visualized to be operative. A redox interaction for the CuO_x/CeO₂ system has also been proposed toward CO oxidation (41). In addition, Bentrup *et al.* (42) recently studied NO_x adsorption on MnO₂/NaY catalyst by *in situ* EPR experiments. They concluded that

the reducible manganese species that support the oxidation of NO to nitrite and then to nitrate species are important. The aforementioned redox mechanism promoted by the synergy of SrFeO_{3–x} and CeO₂ phases might be another way of explaining the catalytic activity and N_2 selectivity of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (Figs. 1a and 3). In fact, while Pt/CeO₂ alone has remarkable catalytic activity behavior (Fig. 6a), the N_2 selectivity exhibited is much lower than that obtained on the Pt/La–Sr–Ce–Fe–O system. This result supports the above-mentioned view about the synergy of SrFeO_{3–x} and CeO₂ phases.

4.2. Catalyst Activity Behavior with Temperature, Time on Stream, and Water Content in the Feed

The maximum in the activity-versus-temperature profile observed at 160°C (Figs. 1a and 2a) is clearly due to the significant rate of H₂ combustion to H₂O on the Pt surface according to the results of Fig. 1b and the kinetic rates reported in Table 4. Ueda *et al.* (19) also measured a rate of H₂ combustion at 300°C on the 1 wt% Pt/Al₂O₃ catalyst 30 times larger than that obtained for the NO/H₂ reaction. According to the catalytic results of the present Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, Pt/SiO₂, and La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solids, the activity-versus-temperature profile in the 100–400°C range is due to the bifunctional operation of the catalyst. The Pt metal operates in the 100–200°C range, while the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ support operates in the 250–400°C range, where the activity of the latter is somehow influenced by the Pt metal. The remarkable activity-versus-temperature profile obtained with the Pt/CeO₂ catalyst in the 100–400°C range (Fig. 6a), largely different than that obtained with the Pt/La–Sr–Ce–Fe–O system (Fig. 1a), strongly suggests that a low weight percent content of CeO₂ is present in the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ support (Table 3). Along with what was discussed in the previous section, this result reveals the importance of the other two support phases present, e.g., SrFeO_{3–x} and LaFeO₃, in determining both activity and N_2 selectivity for the reaction at hand.

The remarkable stability-test results observed on Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (Fig. 5), where a continuous increase in N_2 yield is observed during the 5–20 h on stream, require some explanation. It is clear that there must exist a time-dependent parameter that influences the present catalytic phenomenon. To shed some light on this aspect, the effect of water on the rate of reduction of NO was studied and the results obtained are as follows.

The steady state rate of water decomposition in the 100–400°C range was measured on Pt/SiO₂, Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, CeO₂, and Fe₂O₃ solids after using a 5% H₂O/He gas mixture and measuring the production of hydrogen by *online* mass spectrometry. On the latter three solids no measurable reaction rate was observed. However, on Pt/SiO₂ a rate of 3.4×10^{-3} and

0.65×10^{-3} ($\mu\text{mol/g} \cdot \text{s}$) at 300 and 150°C, respectively, was estimated, while on Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ the corresponding rates were found to be 4.1×10^{-3} and 0.8×10^{-3} ($\mu\text{mol/g} \cdot \text{s}$). TPD of water (after adsorption at 30°C from a 5% H₂O/He mixture) revealed that Pt/SiO₂ catalyst adsorbs four times less water (per gram of solid) than the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst. In addition, water desorbs from the latter catalyst at higher temperatures than from the former catalyst.

Based on the above-mentioned results and the N₂ reaction rates reported in Table 6, it is difficult to support the view that a slow process of water spillover from the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ support onto the Pt metal followed by water dissociation to atomic hydrogen could explain the results in Fig. 5. It is noted that even though the conversion of H₂ at the experimental conditions reported in Fig. 5 is more than 85%, the rate of H₂ production by water decomposition is about two orders of magnitude smaller than the rate of NO/H₂/O₂ reaction. However, a mechanism involving an activated water dissociation step onto the La–Sr–Ce–Fe–O support surface that could provide hydrogen that by a back-spillover process would be adsorbed onto the Pt surface may not be excluded. If such a process is operated on the present Pt/La–Sr–Ce–Fe–O system, it should imply that an increase in θ_{H} must favor the N₂ yield. However, the H₂ TPSR results in Fig. 12 and the N₂ selectivity values reported in Fig. 1a do not support such a mechanism. On the other hand, the role that θ_{H} plays on the N₂ yield over the Pt/SrFeO_{3-x} and Pt/LaFeO₃ catalytic systems remains unknown.

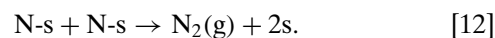
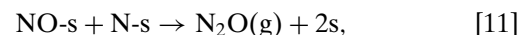
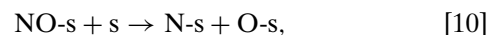
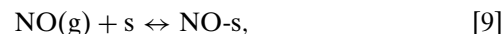
Hodjati *et al.* (43) and Eguchi *et al.* (44) have reported results on the beneficial effect of H₂O on the adsorptive capacity of some perovskites ABO₃ (A = Ca, Sr, Ba and B = Sn, Zr, Ti) and Mn–Zr–O mixed oxides toward NO and NO₂ under lean-burn conditions. The authors have suggested that adsorbed water stabilizes adsorbed NO₃⁻ species through hydration, with the latter being formed via NO and NO₂ adsorption. Along these lines, the slow accumulation of NO₃⁻ species on the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ support and at the interface between Pt metal and the support might be considered one of the reasons for the increasing activity of N₂ formation with time on stream on the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst (Fig. 5).

4.3. Transient Studies

4.3.1. NO TPDs. In the case of Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and its support alone, the adsorption amount of NO on Pt (based on the results obtained for the Pt/SiO₂ catalyst) and La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ support obeys the additive rule when compared to the adsorption amount obtained on the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃. However, the NO TPD spectra (shape and position) obtained on La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ solids are quite different. These re-

sults clearly indicate that small Pt clusters deposited onto the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ support have considerably altered the binding energy of certain type(s) of NO_x adsorbed species on the support and their reactivity characteristics via short-range electronic interactions (Section 4.1). The various NO TPD peaks observed in Fig. 9a can be justified based on the fact that chemisorption of NO on metal oxides proceeds with the participation of metal cations, oxygen anions, and oxygen vacant sites, as previously discussed.

The N₂ and N₂O response curves seen in the TPDs on Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃, and not seen on the La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and Pt/SiO₂ solids, strongly suggest that Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ facilitates the breaking of the N–O bond even in the absence of hydrogen. The following widely accepted elementary reaction steps describe the formation of N₂ and N₂O on the Pt surface:

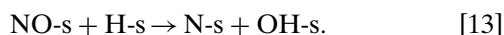


In the case of Pt/SiO₂, two adsorbed states of NO_x are clearly formed with the participation of Pt clusters (Fig. 9c); no adsorption of NO on SiO₂ support was observed. A NO TPD spectrum different in shape and position from that shown in Fig. 9c has been reported by Burch *et al.* (45) with the 5 wt% Pt/SiO₂ catalyst. In addition, two N₂ and N₂O desorption peaks were observed (45), a result opposite that obtained on the present 0.1 wt% Pt/SiO₂ catalyst. These results may indicate that adsorption and surface reaction processes of NO on the Pt/SiO₂ catalyst may be considered structure-sensitive ones. It is also interesting to note that the NO TPDs obtained on Pt/La_{0.5}Ce_{0.5}MnO₃ (24) have shown much less propensity for NO dissociation and lower binding energies for NO chemisorption. This might be one of the reasons for the better activity and N₂ selectivity values obtained on the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (Fig. 1a, Table 6) compared to that on the Pt/La_{0.5}Ce_{0.5}MnO₃ catalyst (24).

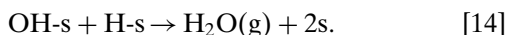
4.3.2. TPSR experiments in He and H₂ flow following NO/H₂/O₂ reaction. The differences in the spectra shown in Figs. 10b and 11a in the case of Pt/La–Sr–Ce–Fe–O concern the composition and amounts of gases evolved and therefore reflect the different kinetics of reactions that occurred under He or H₂ gas, respectively. The profile of desorbed NO in the H₂ TPSR (Fig. 11a) shifts significantly to lower temperatures compared to that obtained during He TPD (Fig. 9b) and TPSR (Fig. 10b) experiments. Based on these remarks and on the fact that two distinct NO_x adsorbed states are very likely to have been formed on this catalyst (Figs. 9b and 10b), the following discussion explains the results of Figs. 10b and 11a in a satisfactory manner.

A hydrogen-assisted effect on the lowering of bond strength of Pt–NO might be expected, as has been reported for a supported Rh catalyst (46). In the H₂ TPSR experiment, the coverage of adsorbed atomic hydrogen is expected to be higher than that found under NO/H₂/O₂ reaction conditions, while under NO/He adsorption conditions this species is not present. Therefore, the shift of NO response to lower temperatures in the H₂ TPSR (Fig. 11a) with respect to the ordinary NO TPD response (Fig. 9b) can be justified. We have previously suggested (24) that a hydrogen-assisted NO dissociation mechanism, first suggested by Hecker and Bell (8) for the Rh/SiO₂ catalyst, might be suitable to explain the H₂ TPSR results obtained on the Pt/La–Ce–Mn–O catalytic system.

It was reported (47) that the activation energy of the N–O bond dissociation step [9] is higher than that of the H-assisted N–O bond dissociation step



Formation of H₂O proceeds via the elementary reaction step



A nitrogen-assisted NO reduction to N₂ and N₂O has been proposed (8, 47). It has been shown that formation of N₂ and N₂O via these mechanisms proceeds with a lower activation energy barrier than the recombination reaction step [12] of adsorbed atomic N to form N₂ gas. In the NO TPD of Fig. 9b little NO dissociation occurs (30% of adsorbed NO; Table 5). On the other hand, in the case of He TPSR some adsorbed atomic N might be present at the start of the experiment. This species could have been formed during NO/H₂/O₂ reaction. According to these results and those of Fig. 10b, the rate of nitrogen-assisted NO dissociation becomes significant even at low temperatures (100–150°C range) and competes favorably with the rate of NO desorption.

In the case of H₂ TPSR on Pt/SiO₂ (Fig. 11b), an amount of NO_x species four times lower than that corresponding to Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ was reduced to produce exclusively N₂ gas (Table 5). This reduction step of NO_x by hydrogen proceeds at lower temperatures for the latter than for the former catalyst. Therefore, the fact that the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ catalyst was found to exhibit significantly higher N₂ selectivity values during the NO/H₂/O₂ reaction in the 100–200°C range compared to Pt/SiO₂ is in harmony with the H₂ TPSR results.

In the case of Pt/La–Sr–Ce–Fe–O catalyst, according to the H₂ TPSR results of Fig. 11a and Table 5, only one-third of the NO_x stored under NO/H₂/O₂ reaction conditions can be reduced to N₂ gas. The rest is desorbed as NO at *T* < 130°C. Thus, under the present reaction conditions it is likely that a large amount of NO_x species is *inactive* (spectator species). It is noted that in the case of

Pt/La–Ce–Mn–O (24) during the H₂ TPSR experiment significant amounts of N₂O and smaller amounts of NH₃ were produced, a result totally different than the one presented in Fig. 11a. A similar behavior is obtained in the case of Pt/CeO₂ and Pt/Fe₂O₃ catalysts (Fig. 12). These results are in harmony with the fact that N₂ selectivity values on the Pt/La–Sr–Ce–Fe–O were higher than on the Pt/La–Ce–Mn–O catalyst (24). Again, this result shows the great effect of support in determining the surface catalytic chemistry of the NO/H₂/O₂ reaction on supported Pt catalysts at low temperatures.

5. CONCLUSIONS

The following conclusions can be derived from the results of the present work.

1. A 0.1 wt% Pt supported on La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ (a mixed oxide containing LaFeO₃, SrFeO_{3–x}, CeO₂, and Fe₂O₃ phases) has proven to give the highest maximum specific integral rate (μmol/g of Pt · s) of N₂ formation during NO/H₂/O₂ lean de-NO_x reaction in the 100–200°C low-temperature range ever reported in the open literature. In addition, a very high N₂ yield (93%) in the presence of 5% H₂O in the feed stream at 140°C and after 20 h on stream has been obtained. This result is by far better than that obtained on the 0.1 wt% Pt/SiO₂, 0.1 wt% Pt/Al₂O₃ (24), and 0.1 wt% Pt/La–Ce–Mn–O (24) catalysts tested at the same reaction conditions.

2. The remarkable catalytic behavior of 0.1 wt% Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ toward NO/H₂/O₂ reaction is suggested to be due to various direct and indirect influences of support composition, in particular of the SrFeO_{3–x} phase, as indicated in Section 4.1.

3. At least two distinct adsorbed states of NO_x on the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ and Pt/SiO₂ catalysts are observed to desorb in the 70–525°C range in He flow following adsorption of NO at room temperature or reaction in NO/H₂/O₂ gas mixture at 150°C.

4. Only a portion (about 35%) of the more strongly bound adsorbed state of NO_x was found to react with H₂ in the 125–250°C range to give N₂ gas following reaction in NO/H₂/O₂ at 140°C. The amount of the strongly bound adsorbed state of NO_x is found to be much higher in the case of Pt/La–Sr–Ce–Fe–O than Pt/SiO₂. In addition, it reacts with H₂ at higher temperatures in the case of Pt/SiO₂ than Pt/La–Sr–Ce–Fe–O catalyst and it is considered to represent the active pool of NO_x formed under reaction conditions.

5. The rate of oxidation of H₂ to form H₂O (using 1% H₂/5% O₂/He mixture) was found to be about 40% less on the Pt/La_{0.7}Sr_{0.2}Ce_{0.1}FeO₃ compared to the Pt/SiO₂ catalyst. This result may contribute to the higher N₂ selectivity values observed on the former catalyst, if the H-assisted NO dissociation step is an important reaction step.

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